

Introduction to Stellarators – Part I

PPPL Graduate Summer School 2021

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Adelle Wright

Email: awright@pppl.gov



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An Introduction to Stellarators From magnetic fields to symmetries and optimization

Lise-Marie Imbert-Gérard, Elizabeth J. Paul, Adelle M. Wright

- L.-M. Imbert-Gerard, E. J. Paul and A. M. Wright (2019+).
- <u>https://arxiv.org/abs/1908.05360</u>
- A self-contained introduction covering the basic theoretical building blocks for modelling 3D magnetic fields, with applications to fusion device optimisation and design.
- No physics background assumed.
- Coming soon(-ish) in book form.



- Symmetry and magnetic confinement
- A selected history of stellarators (and PPPL)
- Techniques for stellarator design
- Towards a stellarator pilot plant

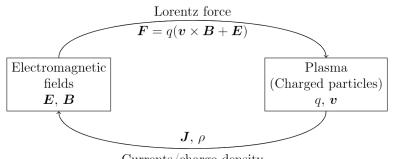


Symmetry and magnetic confinement

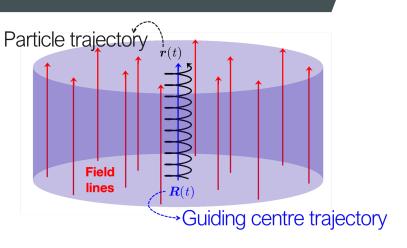
Charged particles in magnetic fields

• The gyration of charged particles about magnetic field lines is the basis of magnetic confinement fusion.

• Electromagnetic fields are described by Maxwell's equations while individual particle motion follows Newton's law (F = ma).

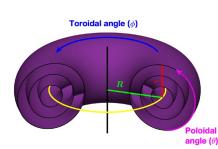


Currents/charge density

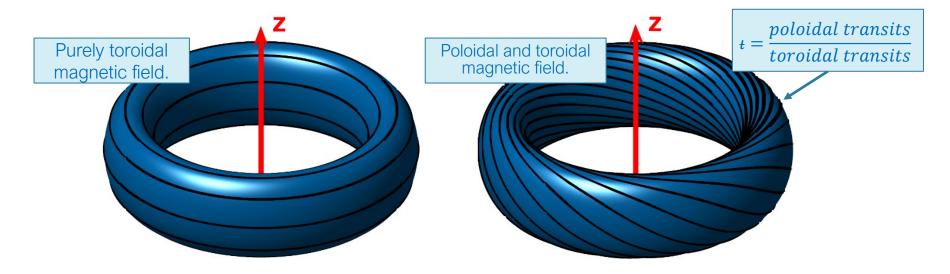


Particle confinement and non-zero rotational transform

- In toroidal geometry, ∇B causes particles to drift across magnetic field lines and eventually out of the plasma.
- A poloidal magnetic field (B_{θ}) is required for confinement.
- $B_{\theta} \neq 0$ causes magnetic field lines to twist \rightarrow non-zero rotational transform ($_{t}$ =poloidal/toroidal transits).



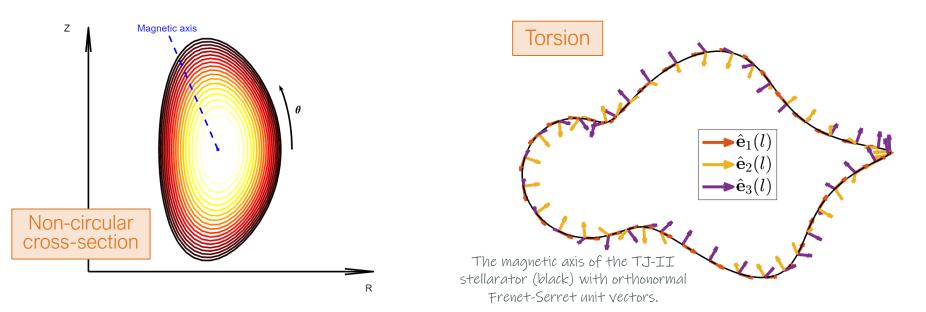
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There are two ways to generate rotational transform:

- 1. It can be induced by driving a toroidal current in the plasma.
- 2. Geometric effects: Change in ellipticity (non-circular toroidal cross-section) and torsion in the magnetic axis.

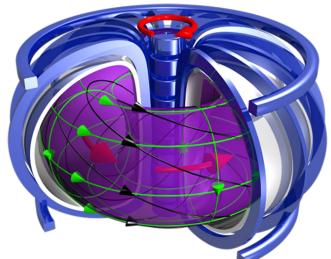


Generating rotational transform via geometric effects requires variations in the toroidal direction, ϕ :

• Under the assumption of axisymmetry $(\partial \phi \rightarrow 0)$, rotational transform can only be produced by driving toroidal current.

Tokamaks *have* to drive large toroidal currents:

- This produces magnetic fields that are good at confining pressure.
- But leads to disruptive macroscopic instabilities.



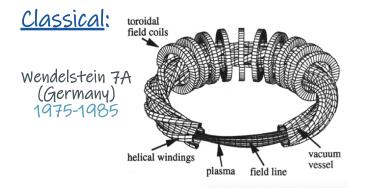


Stellarators generate rotational transform using geometric effects:

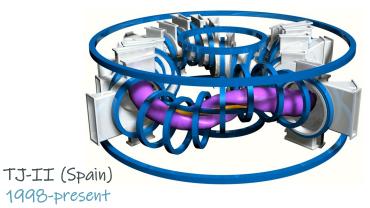
- This leads to intrinsically "3D" (i.e., nonaxisymmetric) devices.
- Avoids having to drive large toroidal currents.
- The confining magnetic field must be produced by external coils.
- Several approaches to stellarator coils have been tried.

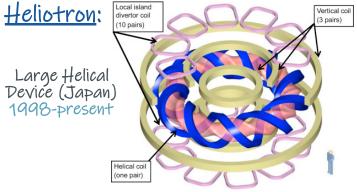
Classes of stellarator coils



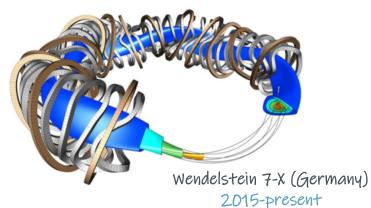


Heliac:

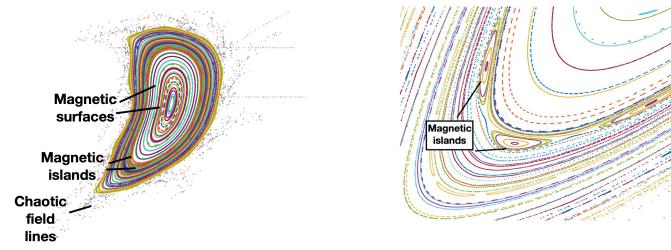




Modular coils:



Depending on underlying symmetries, magnetic fields can admit different topological structures:



- Maintaining a large number of magnetic surfaces is desirable for confinement, whereas islands and chaos are often to be avoided.
- More on magnetic coordinates on Tuesday [LMIG Day 2 2:30 pm].



- Noether's theorem \rightarrow continuous symmetries are good.
- By generating rotational transform with externally driven currents, tokamaks preserve axisymmetry.
- This guarantees the existence of continuously nested flux surfaces, which is good for confinement.
- Coils for tokamaks are comparatively simple to design and manufacture. Less complexity reduces cost and lowers project risk.
- However, currents drive instabilities. Tokamak plasmas are very dynamic, posing challenges for macroscopic control and long timescale operation.

• Stellarators use geometric effects to generate rotational transform, which necessarily breaks axisymmetry ($\partial \phi \rightarrow 0$).

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- Stellarators do not have a continuous symmetry \rightarrow continuously nested flux surfaces no longer guaranteed [LMIG, Day 4 Thursday 11:30am].
- However, some discrete symmetries still preserved:
 - Field periodicity (*N*-fold rotation symmetry).
- This also motivates the search for other approximate or local symmetries:
 - Quasisymmetry [EJP, Day 5 1 pm].

• The <u>Simons Collaboration on Hidden Symmetries and Fusion Energy</u> is a multidisciplinary, multi-institutional project led by Princeton University and funded by the Simons Foundation.

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- The Collaboration brings together diverse expertise from over 10 institutions across 3 continents, spanning plasma physics, optimisation and dynamical systems theory, partial differential equations and high-performance computing.
- The project simultaneously aims to address the fundamental mathematical challenges associated with stellarator physics, while impacting stellarator design.
- The project has delivered <u>SIMSOPT</u>, a new open-source software framework for stellarator optimisation.





Because stellarators don't need to drive toroidal current, they are generally less susceptible to macroscopic, current-driven instabilities. This is good for steady-state operation.

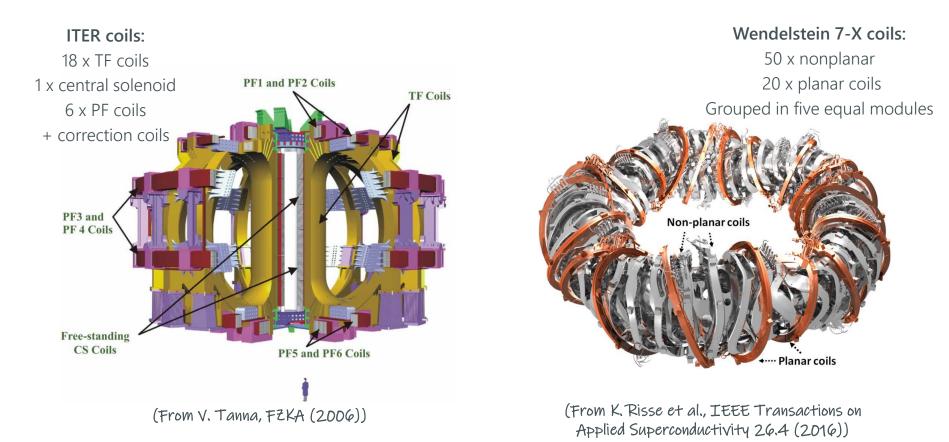


Since strong shaping is required for confinement and must be generated by external coils, stellarators are geometrically complex \rightarrow challenging to design.

Increased sensitivity to coil configurations \rightarrow tight engineering and construction tolerances increases project cost and risk. Sometimes prohibitively.

Symmetry-breaking and coil complexity





Example: Coil set for one module in W7-X



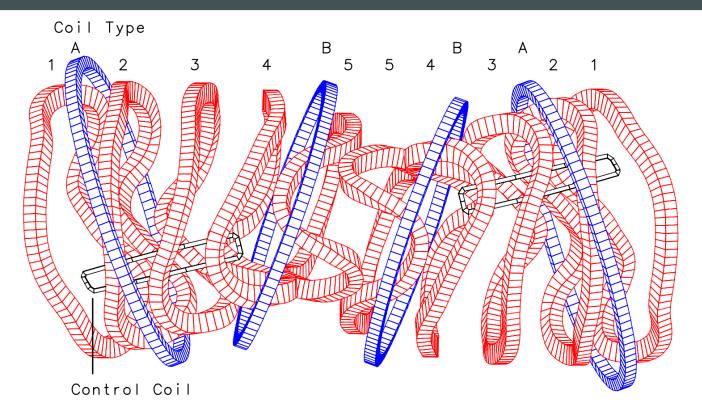


Figure 1. One field period of the W7-X coil system with modular (1 to 5) and planar (A and B) coil types.

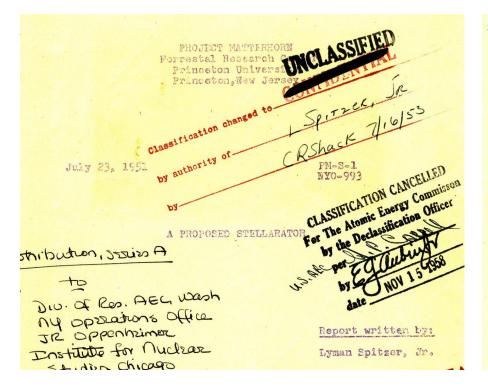
(From J. Geiger et al, Plasma Phys. Control. Fusion 57 014004 (2015))

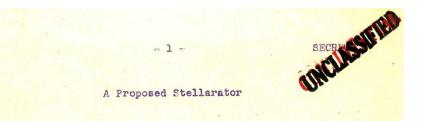


A selected history of stellarators (and PPPL)

The first stellarator concept (1951)

• Lyman Spitzer Jr. (1914-1997) had many good ideas, including the stellarator concept, which he proposed in 1951:





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Abstract

This report analyzes the possible performance of a device designed to obtain power from the thermonuclear reactions between deuterium and either deuterium or tritium. It appears from this theoretical study that a steady-state generator or "Stellarator" may be feasible. Such a thermonuclear reactor would find important uses both as a power source and as a neutron generator.



Series I: PM-S Reports Content List

SELECT

- Spitzer's ideas led to the creation of Project Matterhorn (1951-1958), which was the code name for controlled thermonuclear research at Princeton University.
- Project Matterhorn was created, supported by The US Atomic Energy Commission and Princeton University.
- Early research in Project Matterhorn focused on stellarators.

ITEMS	\$ TITLE	‡ DATE
	A Proposed Stellarator	1951 July 23
	Survey of Possible Plasma Oscillations in the Stellarator	1951 July 31
	Particle Orbits in a Low-Density Stellarator	1951 October 1
	Magnetic Fields and Particle Orbits in a High-Density Stellarator	1952 January 28
	Some Properties of Rotational Transforms	1952 February 18
	On the Ionization and Heating of a Plasma	1953 March 27
	Design and Construction of a Model A Stellarator	1953 March 17
	The Controlled Release of Thermonuclear Energy	1953 April 14
	Preliminary Experimental Results with the Model A Stellarator	1953 May 27
	On the Pulse Method of Ionization and Heating of a Plasma	1953 October 7
	Design of Correction Coils for the Model B Stellarator	1954 January
	Large-Scale Plasma Instability in the Stellarator	1954 April
	Heating of a Plasma by Magnetic Pumping	1954 May
	Problems of the Stellarator as a Useful Power Source	1954 August 1
	Orientation Lectures	1954 September 24
	The Steady State Plasma Equations for the Stellarator Under Diffusion	1955 May 25
	Magnetic Field Design for Stellarator Scallops	1956 May 26
	A Conceptual Design of the Model C Stellarator	1956 February 1
	Confining Ionized Plasma with Helical Magnetic Fields	1956 May 25



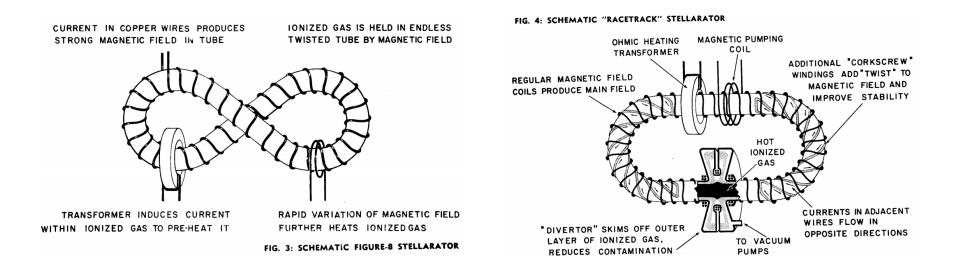
- Spitzer and Project Matterhorn anticipated several of the key problems that continue to pose a challenge:
 - Limitations of ohmic heating and thus the need for auxiliary heating schemes.
 - Divertors and the need to protect the plasma from impurities caused by sputtering from the wall.
 - Vessel and coil forces.
- The work on Project Matterhorn also revealed several key insights that are essential to today's fusion devices including:
 - The need for rotational transform to provide confinement.
 - Role of magnetic shear for MHD stability.

The first stellarator concepts (early 1950s)

 In the first stellarators, torsion of the magnetic axis was used to generate rotational transform.

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• This led to the "figure 8" and "racetrack" designs.





• Several stellarator experiments were built during Project Matterhorn:

Model A (operational in 1953) (L=3.5 m, B~0.1 T)	Low-field, table-top device to demonstrate confinement of electrons.
Model B (operational in 1954) (a=0.05 m, L=4.5 m)	Initial issues with impurities and coil forces. Rebuilt and facilitated development of diagnostic techniques (spectroscopy and microwave methods). Verified Kruskal limit and observed tearing modes.
Model B-2 (early-mid 1950s) (a=0.05 m, L=6 m)	Built to study magnetic pumping. The device suffered from interchange instabilities and precipitated research on MHD stability. Led to the realization that magnetic shear is important for stabilisation \rightarrow development of helical windings.
Model B-64 (operational in 1955) (B~1.8 T)	Developed to investigate modular approach to device construction. Originally called B8 ² . If successful, would have been a prolific neutron source. To keep it a secret, AEC security office renamed the device, B-64. Demonstrated efficacy of divertors for impurity control.
Model B-3 (operational in 1958) (a=0.05 m, L=4.68 m, B~4 T, τ ~10 μ s)	Designed to study impurity control and successfully measured wall recycling.
Model B-65	Rebuilt from B-64 and verified rotational transform could be generated using helical windings.

Model A and B stellarators (1950s)



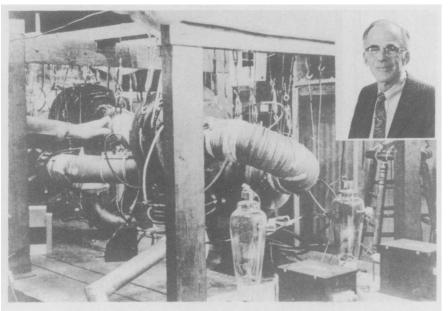
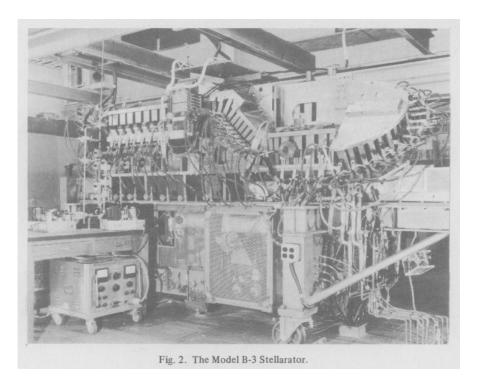


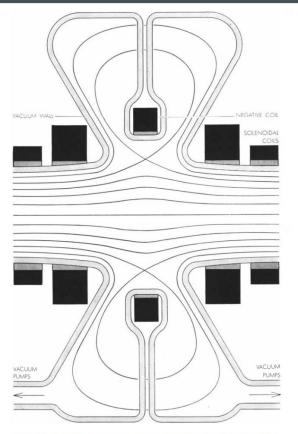
Fig. 1. Lyman Spitzer, Jr. (insert) and the Model A Stellarator.



(From J. L. Johnson et al. IEEE Trans. Plasma Science PS-9.4 (1981))

Early stellarator divertor concept (1950s)

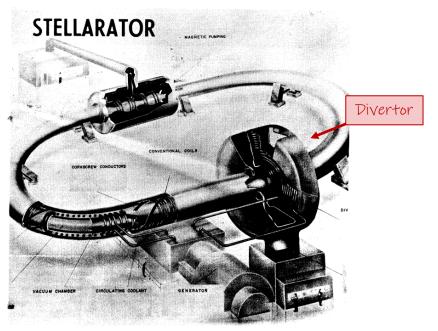




DIVERTOR helps prevent gas particles from striking walls of tube. Magnetic lines near the walls are bent out into side chamber surrounding tube at one point. Particles traveling along these lines are swept into the chamber and pumped out of the system. This diagram is a cross section of the divertor; the black blocks are coils that hend the lines.

PRINCETON ALUMNI WEEKLY

Vol. LIX · SEPTEMBER 19, 1958 · No. 1



(LHS: From <u>L. Spitzer, Scientific</u> American, 199.4 (1958), pp. 28-35.)

Towards controlled thermonuclear fusion with stellarators

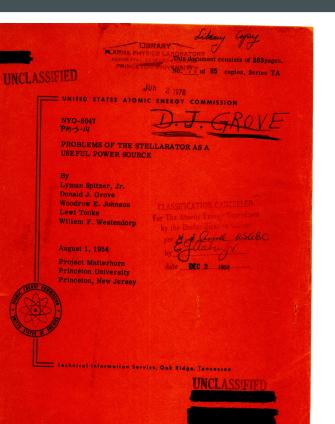


- Work on the Model A and B stellarators led to the realisation that a larger device was needed to reach relevant temperatures.
- This informed the on-going design work towards the Model C stellarator and a fusion power plant study.

Sector SECRET The International Sector Secto	G-20, "Controlled Thermonuclear Processe" (M-3679, 20th Ed.) Project Matterhorn Princeton University	C-20 "Controlled Thermouclear Rev. 1) August 15, 1957.	Project Matterhorn Princeton University Princeton, N. J. PM -5-33 NTC-7933
Theory of Confinement in the Stellarstor by Lyman Spitzer, Jr.	Appraisal of Possible Stellarator Blanket Systems	Magnetic Field (Individual Particle Treatment) PM-6-32 NTO-7992 February 5, 1958 Report written by: Andrew Lenard Russell Kularud	The Gyration of a Charged Particle By Martin Kruskal
ESTRICTO AND THE PARTY AND THE	AEC RESEARCH AND DEVELOPMENT REPORT PM-S-30 Report written by: NYO-7900 Ernest F. Johnson September 20, 1957	AEC RESEARCH AND DEVELOPMENT REPORT	March 12, 1956
February 13, 1957 SECRET UNCLASSIFIED	UNCDASSIFIED	Part Income Section Control Co	AEC RESEARCH AND DEVELOPMENT REPORT

Model D – A stellarator power plant concept (circa 1954)





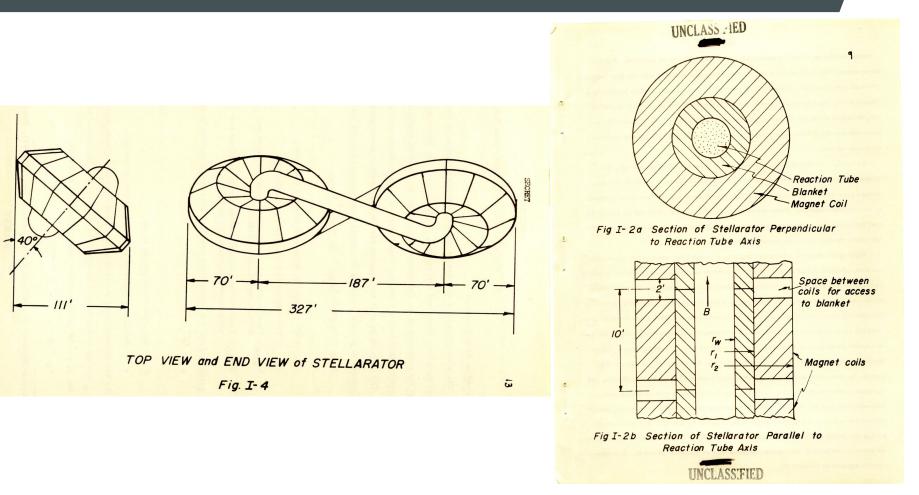
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Even in 1954, key considerations for a fusion power plant did not differ substantially from the questions being examined today.

Model D – A stellarator power plant concept (1954)

SECRET



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Model D – Design parameters (1954)



SECRET	Г 276.
Appendix B Stellarator	Design Parameters
I. Quantities common to all three cases of max	cimum magnetic field and all sections
Plasma temperature	l x 10 ⁸ degrees K. 🧤
Reaction coefficients	$a_{\rm DT} = 8.0 \times 10^{-17} {\rm cm}^3 {\rm sec}^{-1}$
	$a_{\rm DD}$ 7.0 x 10 ⁻¹⁹ cm ³ sec ⁻¹
Gas composition	50 °/6D, 50 °/ $_{0}$ T μ = 0.5
Reaction tube surface area	$6.22 \times 10^6 \text{ cm}^2$
Reaction tube total volume	$1.92 \times 10^8 \text{ cm}^3$
Total axial length	540 feet
Overall stellarator dimensions	ll x ll x 327 feet
Divertor surface area (for 2)	$1.38 \times 10^8 \text{ cm}^2$
Divertor volume (for 2)	2.4 x 10^{10} cm ³
Neutron absorbing blanket	2 feet = 61 cm.
Total weight of copper for coils	3.92 x 10 ⁷ lbs.
Maximum copper stresses (100 kg case)	26,500 psi.
Maximum insulation stresses (100 kg case)	7800 psi.
Weight of lithium required	2.5×10^5 lbs.
Steam conditions	900 ⁰ F, 850 psig
Overall plant cycle efficiency (less magnet)	34.8 %

 278 II. Quantities pertaining to each section and overall for each value of maximum magnetic field.		278.
Symbol	Units	Maximum Magnetic Field (Gauss)

	Symbol	Units		Magnetic Fi		1
Magnetic field at wall	- ,		50,000	75,000	100,000	
Positive curvature	в	gauss	50,000	75,000	100,000	
' Negative curvature	B B	gauss	28,280	42,420	56.560	· · /
Straight sections	B _{2w}	gauss	28,280	42,420	56, 560	
Briaight sections	B _{3w}	gauss	20, 200	10, 100	50, 500	-
Maximum current density in Cu (occurs at inside of curve of positive curvature section)		amp in ⁻²	10,700	16,100	21,400	0
Magnetic power required						
Positive curvature	Pml	10 ⁶ kw	0.315	0.697	1.24	
Negative curvature	P	10° kw	0.041	0.093	0.165	
Straight sections	P _{m3}	10 kw	0.148	0.333	0.590	
Divertor		10 ⁶ kw	0.079	0.177	0.315	
Total magnet power re- quired	Pm	10 ⁶ kw	0.578	1.30	2.31	T
Primary fast neutron flux		_2 _1	13	13	14	-
Positive curvature	ϕ_1	$cm^{-2}sec^{-1}$		5.8x10 ¹³	1.8x10 ¹⁴	6
Negative curvature	Φ2	$cm^{-2}sec^{-1}$	1.7x10 ¹³	8.5x10 ¹³	2.7x10 ¹⁴	
Straight sections	Φ3	cm ⁻² sec ⁻¹	1.7x10 ¹³	8.5x10 ¹³	2.7x10 ¹⁴	
Maximum heat absorbed in Li		cal cm ³ sec ¹	13.4	67.6	214	
Maximum heat absorbed in H ₂ O		cal cm ³ sec ⁻¹	26.6	135	426	
Maximum ion density (center line)	nio	cm ⁻³	8.65x10 ¹⁴	1.95x10 ¹⁵	3.46x10 ¹⁵	
Total number of ions	N	-	8.30x10 ²²	1,87x10 ²³	3.32x10 ²³	
Minimum regenerative heating time	7	sec	0.745	0.331	0.186	5
Tritium burn-up		kg/day	0.416	2,11	6.66	-
Tritium through-put		kg/day	24.11	122.2	386.8	-
Total nuclear power as heat	PN	10 ⁶ kw	3.41	17.3	54.5	R
Saleable electric power	IN	10 ⁶ kw	0.59	4.68	16.6	
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Model D – Tritium inventory considerations (1954)

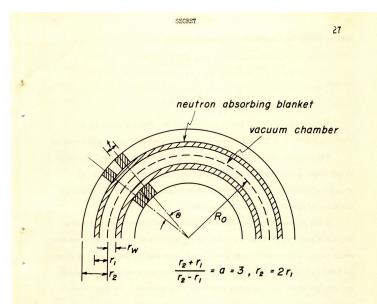
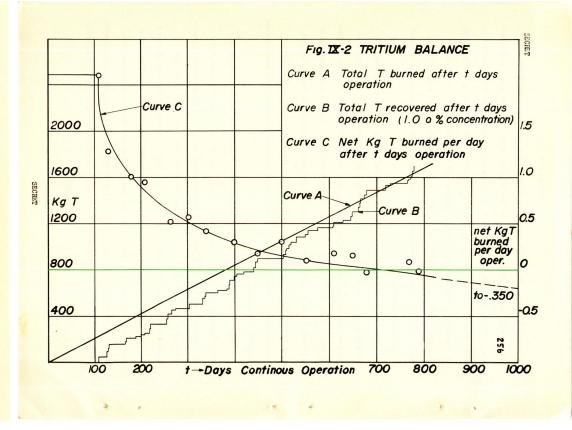


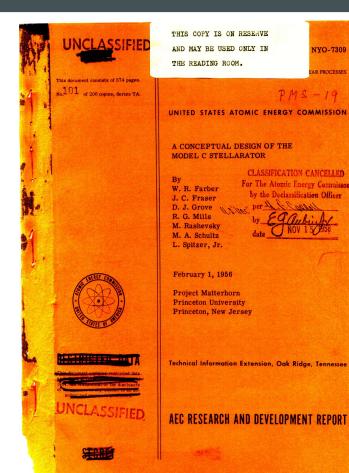
Fig II-3 Geometry of Curved Section (end loop)

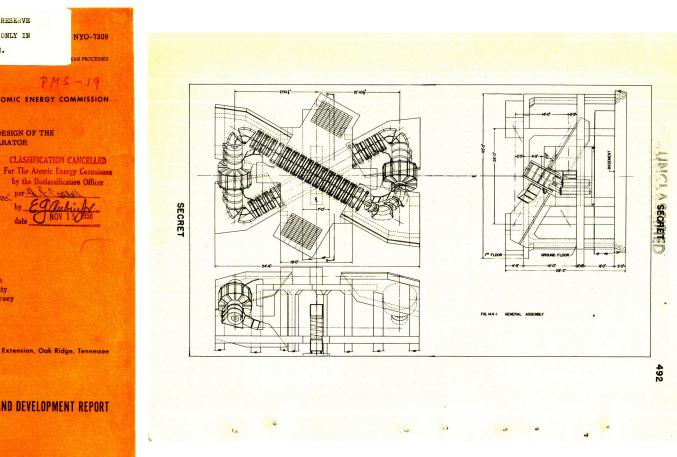


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Early Model C stellarator design (circa 1956)







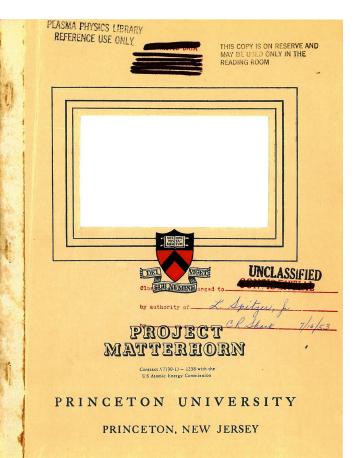
Fusion research declassified (1958)

In 1958, Project Matterhorn was declassified:

- Spitzer was Director of Project Matterhorn (1951-1961) and founder of PPPL.
- In 1961, the Princeton Plasma Physics Laboratory was founded on the site.



Site of Project Matterhorn circa 1951



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PPPL today

Model C stellarator (1962-1969)



• The Model C (1962-1969) was PPPL's last operational stellarator:

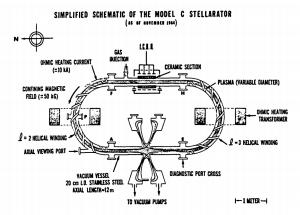


FIG.1. Top view of the Model C Stellarator. Two helical windings, a divertor, and an RF coil are in view. Two iron core transformers were used to induce a modest Ohmic heating current.

TABLE I. MODEL C STELLARATOR PARAMETERS

Total length (racetrack)	1200 cm
Minor radius	5–7.5 cm
B _t	10-50 (typically to 35) kG
Ohmic heating current	0-8 kA
RF heating power (at 25 MHz)	to 4 MW and to 5 ms
Density range	to $10^{14} \mathrm{cm}^{-3}$
Temperature	to 400 eV

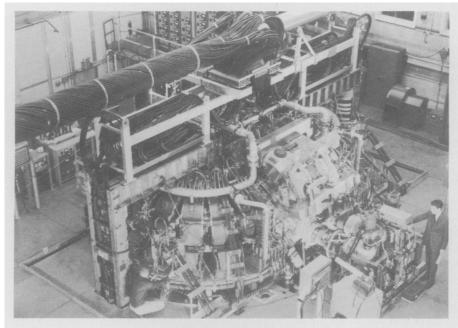


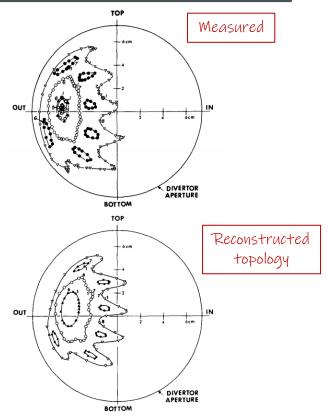
Fig. 3. The Model C Stellarator.

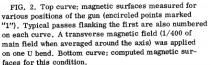
(From J. L. Johnson et al. IEEE Trans. Plasma Science PS-9.4 (1981))

Challenges for PPPL's early stellarators

- New measurement techniques developed and applied on the Model C stellarator confirmed the existence of magnetic surfaces and islands.
- However, the device was plagued by poor particle confinement.
- Concurrently, promising results redirected many research efforts in the US program towards tokamak configurations.
- At PPPL, the Model C stellarator was converted to the Symmetric Tokamak.

(RHS: From <u>R. M. Sinclair et al. Applied</u> <u>Physics Letters 17.2 (1970)</u>)





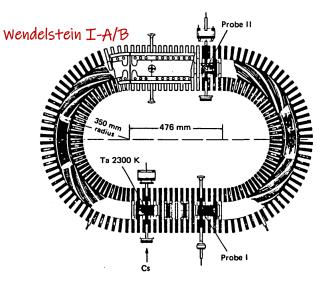
Early Wendelstein-series stellarators (circa 1960s)



Early research at the Max-Planck Institute in München (later Garching) produced the first members of the Wendelstein (W)-series of stellarators:

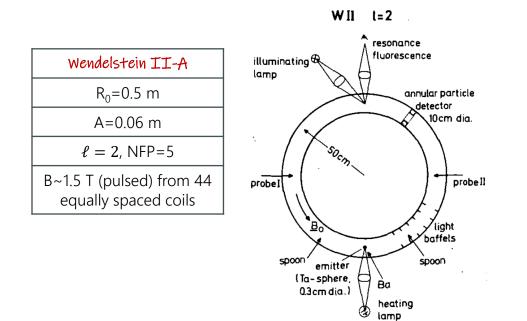
- W I-B reported good confinement of cesium plasmas.
- However, the results were highly sensitive to the configuration of correction fields.
- This was believed to be related to the racetrack configuration.

Wendelstein I-A (R ₀ =0.35 m, a~0.02 m, B<2 T)	Racetrack configuration ($\ell = 3$). Magnetic shear (~r ²) insufficient to provide equilibrium.
Wendelstein I-B (R_0 =0.35 m, a~0.02 m, B<2 T)	Same dimensions as W I-A with $\ell = 2$ and higher ι_{axis} .



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The extreme sensitivity of W I-B to correction fields motivated the pursuit of a circular torus for Wendelstein II-A:



 Magnetic surfaces were measured using a pulsed electron beam.

 Experiments provided insight on the advantages of low magnetic shear and accurate construction of the coil system for avoiding magnetic islands.

(From E. Berkl et al., Proceedings of the Third International Conference on Plasma Physics and Controlled Nuclear Fusion Research. Vol. I. (1969).)

Confinement and rotational transform

- W II-A had very low magnetic shear.
- Measurements of peak ion density in W II-A showed a strong dependence on whether ι was rational or irrational.

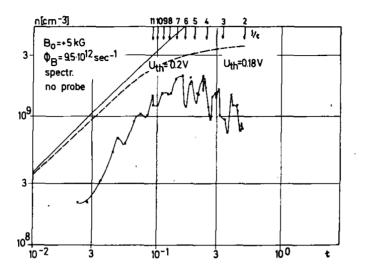


FIG.8. Peak ion density vs. ϵ measured by probe for $B_0 = 7.5$ kG and $\Phi_B = 5.8 \times 10^{12} \text{ s}^{-1}$. Calculated curves for U_{th} = 0.2 V and 0.18 V, respectively, are shown for comparison.

(From E. Berkl et al., Proceedings of the Third International Conference on Plasma Physics and Controlled Nuclear Fusion Research. Vol. I. (1969).)

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The current density can be decomposed as: ۲ $\mathbf{I} = \mathbf{I}_{\perp} + I_{\parallel} \hat{\mathbf{b}}$

Force balance (i.e., ideal MHD equilibrium) requires:

$$\mathbf{J} \times \mathbf{B} = \nabla p$$

It follows that:

.

$$\mathbf{J}_{\perp} = \frac{\mathbf{B} \times \nabla p}{B^2}$$

- If $|J_{\perp}^A| > |J_{\perp}^B|$ for two points, A and B, on the same flux surface \rightarrow charge • separation.
- Maintaining quasi-neutrality $(\nabla \cdot \mathbf{J} = 0) \rightarrow \text{Pfirsch-Schlüter current}, J_{\parallel} \neq 0.$ ٠

Parallel currents and ideal MHD equilibria

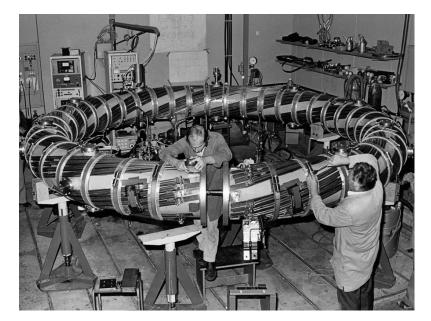
- The Pfirsch-Schlüter current produces a vertical magnetic field causing the plasma to shift outwards (Shafranov shift).
- Since the PS current depends on ∇p , the Shafranov shift limits maximum plasma β .
- Simultaneously enforcing $\mathbf{J} \times \mathbf{B} = \nabla p$ and $\nabla \cdot \mathbf{J} = 0$ yields: $\mathbf{B} \cdot \nabla \left(\frac{J_{\parallel}}{B^2}\right) = -\nabla \cdot \left(\frac{\mathbf{B} \times \nabla p}{B^2}\right)$
- Which is a magnetic differential equation for J_{\parallel} .
- In 3D, the solution for J_{\parallel} contains contributions from PS and δ -function current densities and depends on ι . Can lead to island formation.
- This constrains the existence and uniqueness of ideal MHD equilibria in 3D [LMIG, Day 4 Thursday 11:30am].

Wendelstein 7-A (1975-1985)



Compared to WI/II stellarators, W7-A was a considerably larger device:

 Importantly, in 1980 W7-A successfully demonstrated confinement without plasma current.

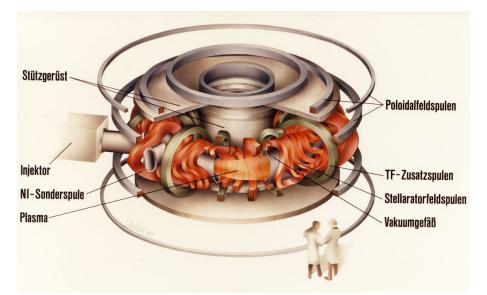


Major plasma radius	2 m
Minor plasma radius	0.12 m
Magnetic field	3.4 T
Number of coils	40 (+ helical winding)
Plasma volume	0.6 m ³
Pulse length	0.15 s
Plasma heating	2.9 MW

(From https://www.ipp.mpg.de/3951949/wendelstein7a)

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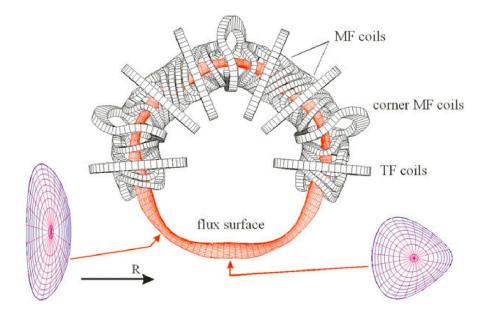
W7-AS was an important advance for the stellarator program as it was the first to be designed using optimisation techniques:



Major plasma radius	2 m
Minor plasma radius	0.2 m
Magnetic field	2.5 – 3.5 T
Number of coils	45
Plasma volume	1 m ³
Pulse length	3 s

Design principles for Wendelstein 7-AS (1988-2002)

- **)** 43
- Following W7-A, W7-AS was designed to minimise the equilibrium Pfirsch-Schlüter currents.
- Modular coils were designed to provide the requisite confining field with a fixed boundary optimisation approach.



W7-AS: A proof-of-concept for optimised stellarators



The physics objectives for W7-AS included:

- Demonstrating the modular coil concept.
- Investigation of a currentless plasma.
- Development of the island divertor concept.

W7-AS was a resounding success:

- 56953 discharges, ~14 years
- 50% reduction in parallel currents compared to W7-A (unoptimised).
- Improved guiding center confinement.
- Reduction of intercoil forces in modular coils.

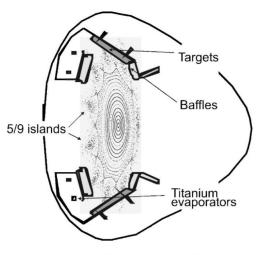


FIG. 3. Cross section in the elliptical plane of W7-AS: shown are the vacuum flux surfaces limited by the separatrix of the 5/9 island chain and two up-down divertor modules with targets, baffles, and titanium evaporators.

(From <u>F. Wagner et al., Physics of</u> <u>Plasmas 12.7 072509 (2005)</u>).

These insights directly informed the design of the world's current leading optimised stellarator, W7-X.

• Early stellarators suffered from poor particle confinement; a major obstacle for any fusion energy device.

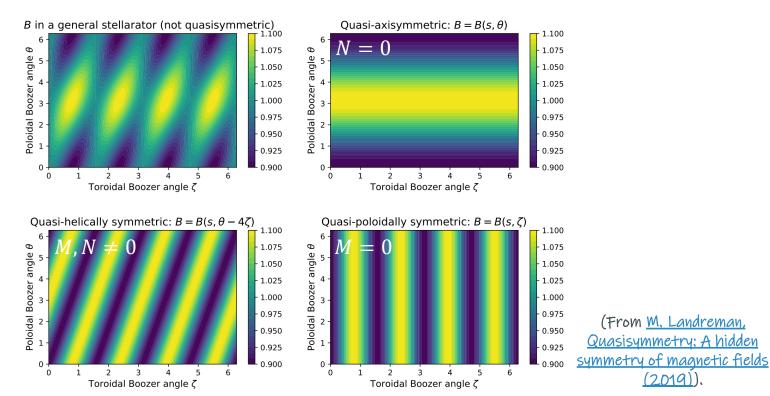
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- Symmetry breaking leads to the loss of a conserved quantity. When $\partial \phi \not\rightarrow 0$, the guiding center orbits of trapped particles drift radially, leading to losses.
- Moreover, these losses are enhanced by collisions between charged particles, making neoclassical transport the dominant loss channel.
- Theoretical developments in 1980s identified a transformation to a coordinate system (Boozer coordinates) where guiding center drift orbits and neoclassical transport have a special property, i.e., depending only on **|B|** and not **B** on each flux surface.
- Confinement can be improved by designing **B** s.t. $|\mathbf{B}|$ has a special symmetry in this coordinate system \rightarrow quasisymmetry [EJP, Day 5 1pm].

Quasisymmetry



In Boozer coordinates { ψ , ϑ_B , ζ_B } for fixed (M, N): $B(\psi, \vartheta_B, \zeta_B) = B(\psi, M\vartheta_B - N\zeta_B)$

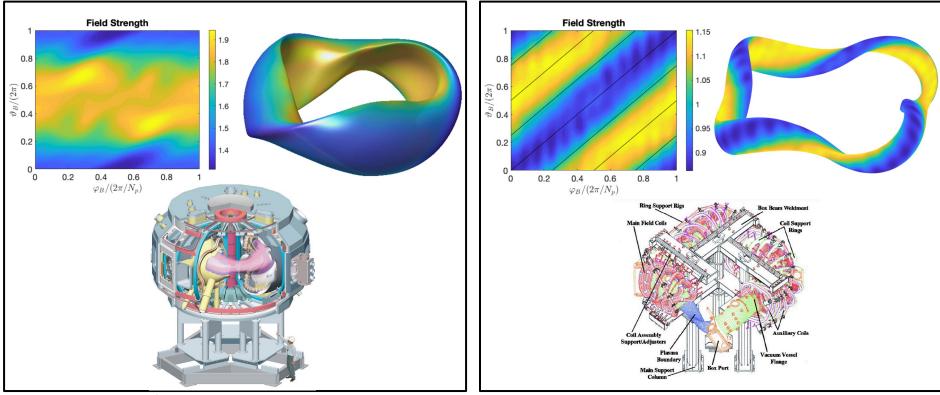


Example: Quasisymmetric devices



NCSX (quasi-axisymmetric): N = 0

HSX (quasihelical): $M \neq 0, N \neq 0$



(From NCSX Annual Highlights (2006)).

(From A. F. Almagri et al., IEEE Trans. Plasma Sci. 27.1 (1999)).

Omnigeneity: Particle confinement with collisions

- **)** 48
- Omnigeneity is a property whereby the time-averaged guiding center drift off a magnetic surface vanishes for all particles and important for confinement in stellarators.
- Quasisymmetry confines particles in the absence of collisions, it is sufficient but not necessary for confinement in a stellarator, as it implies omnigeneity.
- However, omnigeneity includes a much wider class of magnetic fields than quasisymmetry.
- Notably, a magnetic field which is arbitrarily close to omnigeneity be very far from quasisymmetry.



The design of W7-X was developed by optimisation under several criteria including:

- Nested flux surfaces without major resonances and only small islands.
- Low Shafranov shift toward high β .
- Good MHD stability properties with a stability limit close to $\langle \beta \rangle \approx 5\%$.
- Low neoclassical losses in the low collisionality regime.
- Low bootstrap current in the low collisionality regime to maintain the field optimization from low to high β .



W7-X is a 5-field period, large-aspect ratio device that operates with low shear, minimal current and quasi-omnigenous magnetic field:

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Major plasma radius	5.5 m
Minor plasma radius	0.5 m
Magnetic field	3 T
Number of coils	50 modular non-planar and the 20 planar superconducting NbTi coils
Plasma volume	30 m ³
Pulse length	3 s (up to 1800 s)

(From R. C. Wolf et al., Nuclear Fusion 57.10 (2017)).

W7-X construction montage

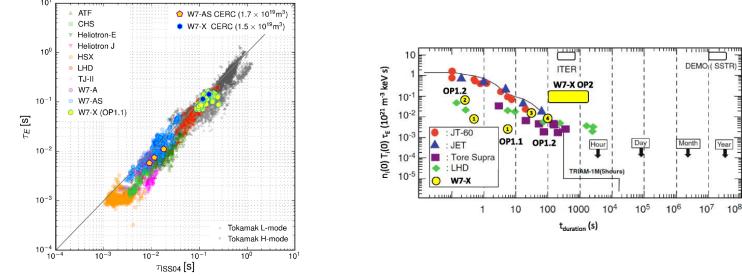






W7-X began operations in December 2015 and has been a highly successful demonstration of modern stellarator optimization:

- With effective suppression of neoclassical transport, losses due to turbulent transport have become an important target for next-generation optimised designs.
- With the installation of actively-cooled divertors, high- β and long-pulse (~30 min) operation is planned for the upcoming experimental campaign.



(From R. C. Wolf et al., Nuclear Fusion 57.10 (2017)).

Precision construction in W7-X

- The W7-X non-planar coils are geometrically complex, construction took
 >10 years and experienced challenges including:
 - Delays in component deliveries
 - Quality deviations in major components
 - A significant increase in design and assembly effort
 - Lack of engineering capacity
 - Inadequate managerial processes
 - Lack of project-oriented work style



Fig. 6: Alignment of a single coil in first assembly step (CADdrawing). Coil is fixed on a foot column in the right position. With both upper and one horizontal (left side) bar the coil is aligned to nominal position.

- Typical alignment tolerances ~1.5 mm.
- For example, for two halves of a magnet module: 0.05 mm for the maximum remaining gap between two surfaces and 0.5 mm for the maximum lateral shift.

(Figure from <u>T. Braeuer et al., IEEE 25th</u> Symposium on Fusion Engineering (SOFE) (2013)).



Lessons learned from the W7-X project inform the design principles for nextgeneration optimised stellarators:

- Lesson 1: Limited margins, clearances and low tolerance levels
 - Increases complexity and risk, impacting schedule, budget and capacity (e.g., through latestage design changes).
- Lesson 2: Robust QA framework in place for major components prior to tender
 - The actual manufacturing must be accompanied by a dedicated test program.

Lesson 3: Development and manufacturing risks borne by project

- The low risk appetite of industry/manufacturing partners means associated costs are shifted onto project, potentially impacting budget.
- **Outcome:** Future designs need to give simultaneous consideration to engineering and physics optimisation.



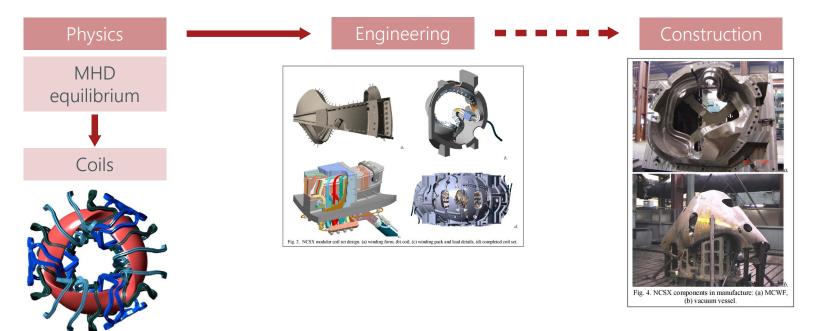
Techniques for stellarator design

Design principles

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The design criteria for a fusion device are not limited to plasma properties. It must also be buildable within economic constraints:

• This is difficult and can be limited by technology and science knowledge.



(From H. G. Neilson et al., 21st IEEE/NPS Symposium on Fusion Engineering (SOFE) (2005)).



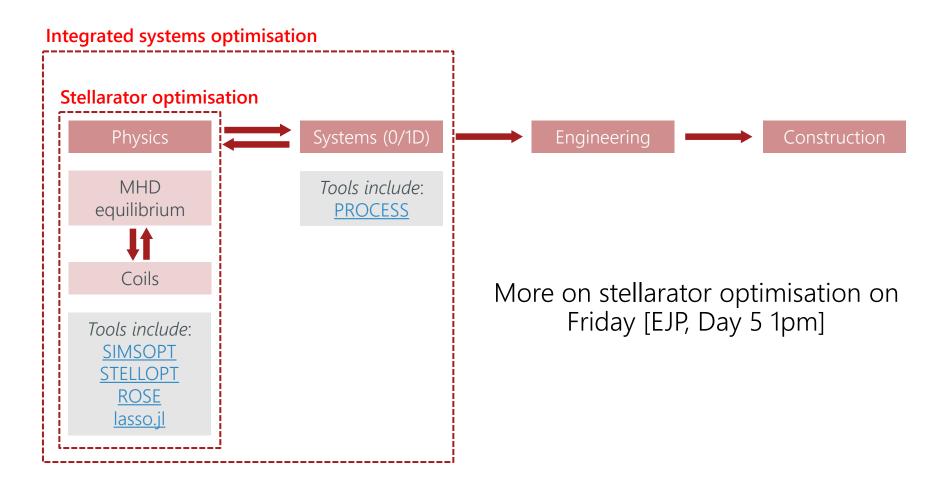
Stellarator physics is difficult to model:

- High-fidelity physics simulations and whole-device modelling inform the development of physics targets for optimisation.
- But they are computationally expensive and time consuming so cannot be used directly.
- Since optimisation requires fast evaluation of figures-of-merit, reduced models are typically required.

Good physics properties do not imply buildability:

• Incorporating engineering constraints in the physics design is important.

Modern frameworks for stellarator design



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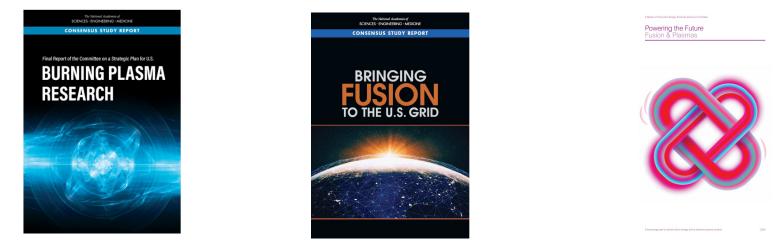


<u>Towards a stellarator pilot plant</u>

Towards a stellarator pilot plant



A recent series of reports have emphasised the need for progress towards a pilot fusion power plant...



...stellarators have an important role to play.

 The plan embraces the development of innovative ideas that could lead to more commercially attractive fusion systems and address critical gaps. The quasisymmetric stellarator is the leading US approach to developing disruption-free, low-recirculating-power fusion configurations and should be tested experimentally with a new US stellarator facility.



Thank you!



Email: <a>awright@pppl.gov